

## PARTS LIST

No.	Description	Q'ty	No.	Description	Q'ty
1	Bed Way	1	46	Shaft	1
2	Chuck	1	47	Parallel Key 3 × 8	1
3	Spindle	1	48	Mount	1
4	Screw M6 × 25	3	49	Screw M5 × 18	2
6	Nut M6	5	50	Gearwheel 20T	2
7	Key M5 × 40	1	51	Washer M6	4
8	Key M4 × 8	2	52	Screw M6 × 8	2
9	Screw M5 × 12	6	53	Cover	1
10	Cover	2	54	Screw M5 × 45	2
11	Ball Bearing	2	55	Thead Cutting Chort	1
12	Spacer	2	56	Screw M5 × 8	8
13	Head Stock Casting	1	57	Washer M4	2
14	H/L Gear 21T/29T	1	58	Bush W/Key	1
15	Spacer	1	59	Gearwheel 80T	2
16	Spur Gear 45T	1	60	Shaft	1
17	Nut M27 × 1.5	1	61	Support Plate	1
18	Set Screw M5 × 8	1	62	Washer M8	3
19	Steel Ball Φ 5	2	63	Nut M8	3
20	Compression Spring	3	64	Shaft	1
21	Set Screw M6 × 6	3	65	Dial	1
22	Retaining Ring M12	2	66	Shaft 16T	1
23	Ball Bearing 6201ZZ	2	67	Screw M5 × 16	10
24	H/L Gear 12T/20T	1	68	Dial Indicator Body	1
25	Parallel Key M4 × 45	1	69	Set Screw M4 × 10	3
26	H/L Gear Shaft	1	70	Apron	1
27	Pulley	1	71	Gib Strip	1
28	Retaining Ring M10	2	72	Washer	2
29	Timing Belt L × 136	1	73	Screw M4 × 8	2
30	Shifting Fork	1	74	Shaft	2
31	Shifting Arm	1	75	Half Nut Base	2
32	Shifting Knob	1	76	Angle Block	1
33	Shifting Lever	1	77	Screw M4 × 10	2
34	Shifting Grip	1	78	Groove Cam	1
35	Handle	1	79	Handle	1
36	Handle Mount	1	80	Shaft	1
37	Spring	1	81	Feeding Gear 11T/54T	1
38	Indicator	1	82	Feeding Gear 24T	1
39	Pinion 25T	1	83	Screw M6 × 10	4
40	Support Screw	2	84	Wheel	2
41	Pinion 20T	1	85	Knob	2
42	Fixed Cover	1	86	Handle	2
43	Screw M6 × 20	2	87	Dial	2
44	Screw M5 × 8	1	88	Bracket	1
45	Gear 45T	1	89	Feeding Screw	1

No.	Description	Q'ty	No.	Description	Q'ty
90	Nut M5	4	140	Bracket	1
91	Screw M6 × 12	6	141	Screw M4 × 10	2
92	Slide Plate	2	142	Tailstock Quill	1
93	Saddle	1	143	Centre	1
94	Gib Strip	1	144	Stud M8 × 40	1
95	Feeding Nut Imperial(Metric)	1	145	Clamp	1
96	Swivel Disk	1	146	Hondle	1
97	Screw M8 × 20	6	148	Pulley	1
98	Nut M4	6	150	Motor	1
99	Screw M4 × 16	3	151	Cover	1
100	Cross Slide	1	152	Rubber Pipe	1
101	Screw M5 × 10	2	153	Rear Splash Guard	1
102	Screw M4 × 8	2	154	F/N/R Label	1
105	Compound Rest(B)	1	155	High - Low Label	1
106	Screw M4 × 14	3	156	Top Warning Label	1
107	Gib Strip	1	157	Gearwheel 30T	1
108	Compound Rest(A)	1	158	Gearwheel 35T	1
109	Position Pin	1	159	Gearwheel 40T	2
110	Screw M6 × 25	8	160	Gearwheel 45T	1
111	Clamping Lever	1	161	Gearwheel 50T	1
112	Tool Rest	1	162	Gearwheel 55T	1
113	Stud M10 × 65	1	163	Gearwheel 57T	1
114	Cross Feed Screw	1	164	Gearwheel 60T	1
115	Bracket	1	165	Gearwheel 65T	1
116	Screw M4 × 12	2	166	External Jaws(set)	1
119	Nut M18	2	167	3 - Jaw Chuck Key	1
120	Model Label	1	168	Rubber Pad	2
121	Indicator Table Label	1	169	Bracing	2
122	Swith Label	1	170	Screw M3 × 5	1
123	Control Box	1	171	Clamp Block	1
124	Plug W/Cord	1	172	Check Ring Φ 9	1
125	Rubber Foot	4	173	Screw M5 × 10	4
126	Chip Tray	1	174	Protector	1
127	Bracket	1	175	Screw M5 × 10	2
128	Key M3 × 16	1	176	Nut M6	2
129	Lead Screw Imperial(Metric)	1	177	Screw M6 × 25	2
131	Bracket	1	178	Emergency Stop Switch	1
132	Plastic Plug	1	179	Fuse	1
133	Screw M3 × 10	3	180	Variable Speed Control Knob	1
134	Rack	1	181	Forward/off/Reverse Switch	1
135	Clamp Plate	1	182	P.C Board	1
136	Washer M10	1	183	Electric Filter	1
137	Screw M5 × 16	1			
138	Tailstock Casting	1			
139	Tailstock Screw	1			

Note:No. 157~167 Not Shown in Parts Diagram.

# PARTS DIAGRAM

